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SCHUEERLE-FAHRZEUGFABRIK GMBH

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Maßstab 1:50			 FAHRZEUGFABRIK GmbH Ohringer Str. 16 D-74629 Pfedelbach
	Datum	Name	
Gez.	08.02.2012	Plett	
Gepr.	07.03.2014	Sommer	
Ursnr			Frs f

6-Achs SPMT 210.12.4 G4

6-axle SPMT 210.12.4 G4

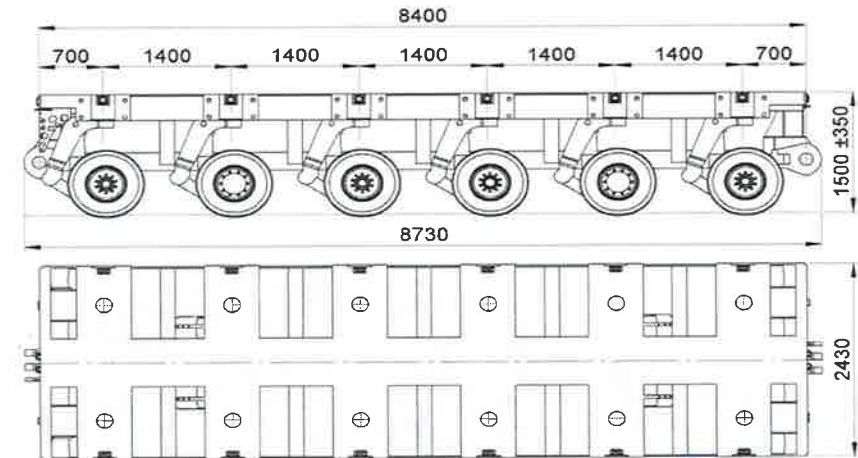
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Version	Bl. 1
B	1 Bl.

Frs d

6-axle SPMT with 4 driven pendulum axles, M78

• No. of Wheel bogies - driven	4 pcs
• No. of Wheel bogies - braked	6 pcs.
• No. of Wheel bogies - idle	2 pcs.
• Wheel bogies - total	12 pcs.
• Tractive force approx.	240 kN
• Braking force approx.	240 kN
• Platform dimensions, (L x W)	8400 mm x 2430 mm
• Platform height-lowered (loaded)	approx. 1150 mm (approx. 1180 mm unloaded)
• Platform height-driving pos. (loaded)	1.500 mm
• Axle compensation	700 (± 350 mm)
• Type of steering / steering angle	rack and pinion gear / ± 130°
• Frame, bending moment	M78, +7785 / -6262



	TT20 (Tube Type) 355 / 65-15 IC 40				TL24 (Tube Less) 355 / 65-15 IC 40				PF24 355 / 65-15 IC 40 Poly filled tires			
	10 km/h	5 km/h	3 km/h	1 km/h	10 km/h	5 km/h	3 km/h	1 km/h	10 km/h	5 km/h	3 km/h	1 km/h
Payload max, approx.	216,8 t				264,7 t				262,7 t			
Gross weight	240,0 t				288,0 t				288,0 t			
Project dead weight approx.	23,2 t				23,3 t				25,3 t			
Axle load - admissible	40,0 t				48,0 t				48,0 t			
Wheel bogie (X24 max, 24t, X30 max, 30t pendulum axle load)	X24				X24				X24			
Support Cylinder (D24 max, 24t, D30 max 30t pendulum axle load)	D24				D24				D24			
Operating temperature	-20/+40 °C				-20/+40 °C				-20/+40 °C			
Admissible travel speed	Standard 11,5 km/h				11,5 km/h				11,5 km/h			
Admissible travel speed / axle line load for tire	10 km/h	5 km/h	3 km/h	1 km/h	10 km/h	5 km/h	3 km/h	1 km/h	10 km/h	5 km/h	3 km/h	1 km/h
Tire pressure 10 bar	27,0 t	30,0 t	32,0 t	40,0 t	27,0 t	30,0 t	32,0 t	40,0 t				
Tire pressure 15 bar					31,2 t	42,0 t	48,0 t	48,0 t				
									31,2 t	36,0 t	40,0 t	48,0 t

Technical Specification SPMT



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[Technical Specification SPMT

1. Series Description

- The SPMT(**S**elf-**P**ropelled **M**odular **T**ransporters) series is a modular transport system, characterized by the following features:
 - Electronic-hydraulic multidirectional steering
 - Module width in container dimensions for low transport costs and
 - high payload capacity per axle line
- The platform trailers are available in 3-, 4-, 5-, 6- and 8-axle design.

2. Frame

- The platform is a closed frame construction and mainly consists of a trapeze-type main beam, parallel arranged bogie beams, transversally connected by the lateral booms to the main beam. The main beam is available in three different designs.
 - Standard main beam: for axle loads up to 48 tons, the so called M78 frame,
 - Extra strong main beam for concentrated load introduction and axle load up to max. 60 tons, the M93 frame and the
 - Standard main beam, which is longitudinally split and suitable for 3 axle lines or stretch combinations (accessories required), the so called M78 Split frame.
- At the front sides,
 - Lamellar coupling arranged below, with hydraulic coupling bolts at one side, to allow coupling of the platform in longitudinal direction. The hydraulic coupling bolt can be operated from both sides.
 - Push bars arranged on top along the whole vehicle width with integrated centering supports in form of centering rings and centering pins, as well as boreholes to fix the bracing element.
 - Two lashing rings welded at each side with a capacity of 8.000 daN to tow the platform trailers during the transport to the operation site.
- Above or in the platform:
 - Metal sheet welded between the axles, above the outriggers for defined load introduction outside the main beam.
 - Load equipment integrated between the first and second, as well as the penultimate and last axle line – optional with shackle for easy loading by crane. Use as attachment point incl. capacity of 10.000 daN.
- Laterally along the platform:
 - Flange plate arranged above the axles, with integrated drilling pattern to couple the platform trailers parallel to each other; or for fixation of e.g. bolsters or other accessories to be attached to the platform. Optional lashing point integrated in the flange plate with a lashing capacity of 13.400 daN in all directions.

[Technical Specification SPMT

3. Wheel bogies

3.1 Wheel bogie

- The wheel bogie of the platform trailer consists of wheel bogies with drive axles, brake axles or running axles, arranged beneath the transverse beams and swivel-mounted by means of steering head bearing integrated in the transverse beam, supported by single-acting hydraulic cylinders.
- There are two types of bogies available:
 - The bogie X24 is designed for an axle load up to 48 tons. It is standardly installed in each platform trailer. The axles have single tyres and are equipped as standard with special industrial pneumatic tyres. Or as an option
 - The bogie X30 for axle line load up to max. 60t tons. This can be chosen together with an extra strong frame or longitudinally split frame (Split-version). It is also equipped as standard with special industrial pneumatic tyres.
- Maintenance-free pendulum bearing of the axles
- Maintenance-free swing arm bearing by joint bearing with grease lubrication

3.2 Tyres

- The axles can be equipped with four various tyres. In the standard version the tyres are filled with air and achieve a maximum axle load of 40 tons.
- Optionally, two different tyres for max. 48 tons axle load are available.
 - On the one hand there are the tires filled with Poly-Fill on undivided rim and
 - On divided rim tubeless tires filled with air under higher pressure.
- As a further option in conjunction with the bogie X30 there is the poly-filled tyre, for a max. axle load of 60 tons, filled under higher pressure.

4. Electrical system

- Electrical system 24 V DC design
- The platform trailers are equipped with all electric lines, distributors and couplings, to transmit the electrical energy and control commands and to form combinations with further platform trailers.
- All electric / electronic switchgear- and control units are installed vibration-proof in control cabinets. They are made of stainless steel 1.4301 and performed with degree of protection IP 66 and IP69k according to IEC 60529.
- Easily accessible control cabinets, connection of the cable strings via plug for easy repair or quick exchange.
- Coupling plug in robust and durable MIL technology

[Technical Specification SPMT

5. Coating and Corrossion protection

- Coating according to internal coating regulation
- Lower side of the platform and bogies are coated in RAL 7016 (dark grey).
- Topcoat of the vehicle frame (lateral- and loading area) in RAL 3020 (traffic red), different colour according to customer's request against additional price in accordance with internal colour chart.
- Rims and wheel hubs in RAL 9006 (silver)

6. Functional description

6.1 Hydraulic support

- Hydraulic axle compensation, hydraulic lifting device of the platform
- Pipe- and protection system in one circuit design in the hydraulic support system
- Each support cylinder can be removed from the system by a shut-off valve (ball valve) with help of an axle plug. After lowering the platform, the bogie can be mechanically arrested and after relifting the bogie is lifted.
- installed shut-off valves (ball valves) between each axle, this means the single bogies can be divided into 3- or 4- point support.

6.2 Hydrostatic drive propulsion

- The hydrostatic drive propulsion is effected in a so called „closed circuit“. Hydro motors with flanged planetary gearboxes are installed in the drive axles, which are driven by the hydraulic pumps in the PPU. Speed adjustment is infinitely variable.
OSP – the drive axles are equipped with an electronic overtwist lock, which prevents overtwisting of the drive wheels on slippery ground.

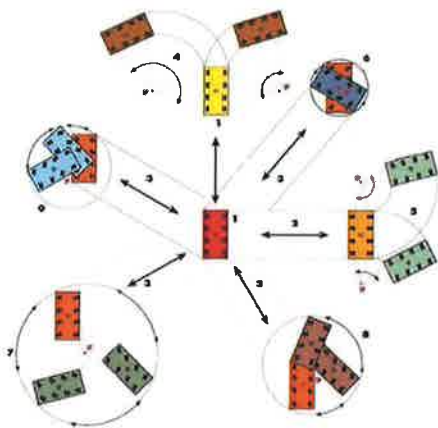
6.3 Brake system

- Hydraulic-mechanic service- and parking brake
- The hydraulically actuated spring-accumulated brake cylinder and a slack adjuster are used to actuate the S-cams and the pad is pressed to the brake drum.
- The required hydraulic release pressure is generated by the axial piston adjustment pump of the steering system in the PPU and the braking is performed via a finely dosed pressure control valve.
- Due to the spring force in the brake cylinder, the combination is still safely braked and held in case of failure of hydraulic supply,

Technical Specification SPMT

6.4 Electronic-hydraulic multidirectional steering (SADESS)

- The bogies are steered by an electronic-hydraulic multidirectional steering (**SADESS Scheuerle All Directional Electronic Steering System**). It consists of the digital steering electronic with several steering programs and the hydraulic steering device, performed as double rack-gear.
- Such way a steering angle of +/- 130° results.
- For combinations in open compound, the steering pole is freely programmable.
- The infinitely adjustable proportional valves on the bogies are activated by joystick which are installed on the remote control, thus the hydraulic steering drive is driven.
- The steering propulsion is designed in such a way that during standstill and under full load steering and change of steering programs are possible.
- The following steering programs are at disposal:



- All-wheel steering lengthwise
- All-wheel steering transverse
- Diagonal steering lengthwise
- Diagonal steering transverse
- Truck steering front
- Truck steering rear
- Carousel steering

7. Accessories

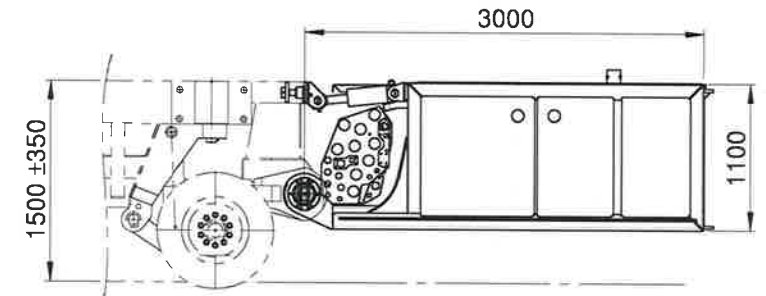
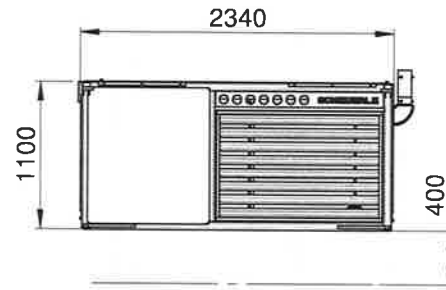
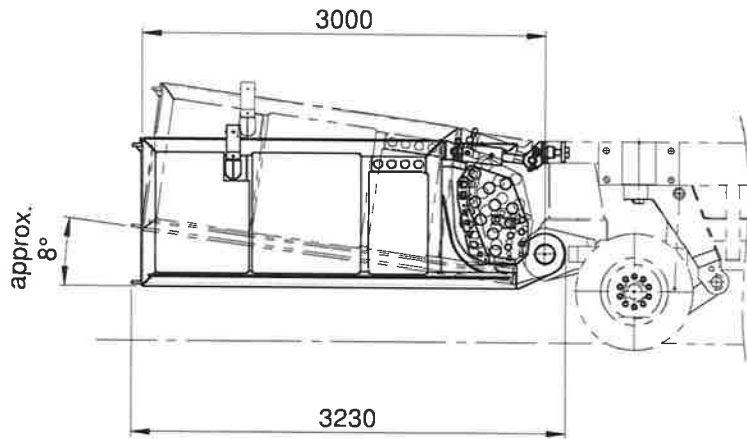
7.1 Standard Accessoires

- 1 (one) total documentation in paper
- 1 (one) total documentation on CD
- 1 axle pin per bogie for single axle lifting
- 1 set of mechanic connection elements for coupling in longitudinal direction
- 1 set of electric connection cables for coupling in longitudinal direction
- 1 set of hydraulic piping for coupling at the platform trailer

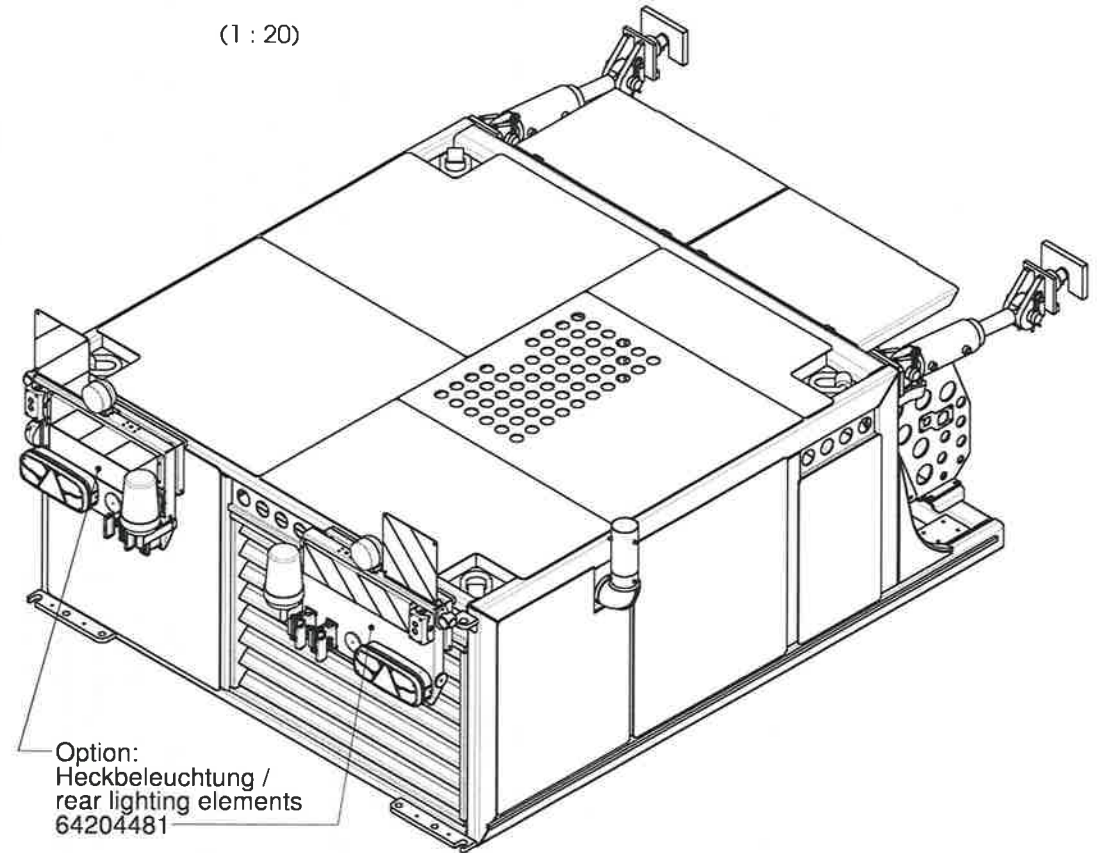
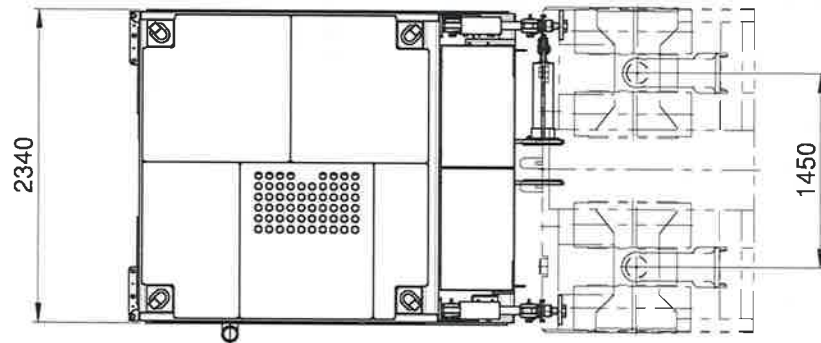
Technical Specification SPMT

7.2 Options

	Standard frame n M78	Extra Strong frame M 93	Split frame M78
Equipment for 48 t per AL (Tyres TL 24 Tubeless air 15 bar)	x	x	x
Equipment for 48 t per AL (Tyres PF 24 Polyfill)	x	x	x
Equipment for 60 t per AL (Tyres PF30 + X30 bogie)		x	x
Low temperature cylinder seal set until -40°C, with limitation of payload capacity	x		x
Arctic equipment AC (-40°C) for M93, without limitation of payload capacity		x	
Axle lighting per axle line	x	x	x



(1 : 20)



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Maßstab 1:40			 FAHRZEUGFABRIK GmbH Postfach 20 D-74627 Pfedelbach
Gez.	Datum	Name	
Gepr.	17.04.2014	Plett	50003342 Version B Bl. 1 1 Bl.
	12.02.2015	Sommer	
I lrsnr			Frs d

Power Pack Unit Z180DE 05
SPMT

50003342

Version B
Bl. 1
1 Bl.

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SPMT- POWER PACK UNIT (PPU) Z 180DE 05

50003342_S02

Technical Data

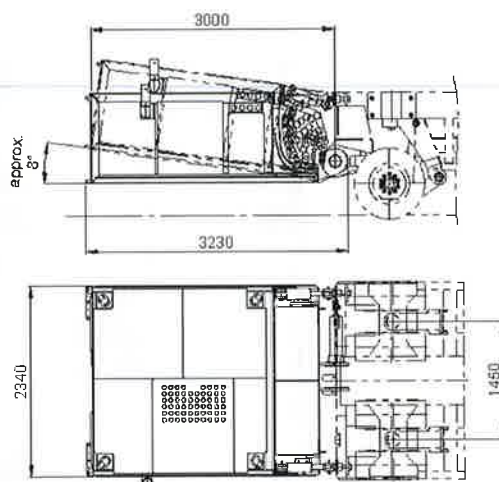
Drawing N°. 50003342

Dimensions L x W x H	approx. 3.230 x 2.340 x 1.100 mm		
Coupling length	approx. 3.000 mm		
PPU inclination	approx. 0 - 8 °		
Dead weight	approx. 5.000 kg (4.600 kg without fillings)		
Diesel engine – Manufacturer / Type	Deutz – TCD 6.1 L6		
Certification of exhaust emission	EUROMOT IV / EPA Tier 4 f		
Number of cylinders / arrangement capacity	6 / R / 6.057 cm ³		
Performance	180 kW (244 PS) at 2.000 1/min		
Engine torque	1000 Nm at 1.450 1/min		
Mode of cooling	Liquid cooling /intercooling		
Fuel consumption	approx. 202,1 g / kWh at 1450 1/min		
Starter – voltage / performance	24 V / 4,0 kW		
Generator – voltage / current	28 V / 100 A		
Battery / voltage	2 x 12 V, 225 Ah		
Fuel tank	170 l filling volume Diesel fuel according to DIN EN 590 from 2010 ff. ASTM D795		
Urea tank	approx. 32 l filling volume		
Hydraulic oil tank (stainless steel)	420 l filling volume / approx. 250 l useable volume		
Displacement pump propulsion	Q max. = 340 l/min, p max. = 400 bar		
Displacement pump lifting/lowering/steering	Q max. = 140 l/min, p max. = 350 bar		
Ambient temperature	approx. – 20° C up to + 40° C		
Painting at Scheuerle Standard (50002100)	RAL 7016 grey		
PPU suitable for operation of	SPMT type	axle load	
	Max. axle lines lifting/lowering		40/48t 60t
	Max. driven pendulum axles		20 16
			16

Included in the scope of supply is a 2-file system connection set (mechanical, hydraulic and electrical connection elements) for the connection PPU-platform trailer!

Optional:

50002272	Arctic package for Z150 DE / Z180 DE 05
50002616	Chalvyn valve for Z150 DE / Z180 DE 05



TECHNICAL SPECIFICATION SPMT PPU



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[TECHNICAL SPECIFICATION SPMT PPU

1. Description POWER PACK UNIT

- The **POWER PACK UNIT** (PPU) consists of all drive components required to operate an SPMT combination. The PPU includes:
 - The diesel engine with flanged hydraulic pumps,
 - Coolers for cooling water, charge air and hydraulic oil
 - Hydraulic oil tank and diesel fuel tank,
 - Switch boxes for electronic and electric control
 - Batteries, filters, control- and regulating valves.
- The Power Pack Unit is designed so that for transport container width is not exceeded and the PPU dimension is not higher than the loading height of the platform trailer.

2. Frame

- The PPU frame mainly consists of welded square and angled profiles.
- The sides are:
 - clad with easily removable or foldable sound-absorbing alu plate sheedings
 - equipped with welded-on scrape rails to protect the doors.
- At the front side:
 - At the lower side the lamellar coupling with hydraulic coupling bolt is welded to be able to couple the PPU to the platform trailer
 - At the upper side of the PPU there are hydraulic cylinders which fix the PPU by pressure bars to the platform trailer. Using this cylinder, the PPU can be tilted up to 12° in order to avoid ground contact when driving on ramps. In addition when the inclination is extreme, the PPU can be moved horizontally to prevent damage to the motor due to excessive inclination.
 - Two storage boxes are integrated at the center on top. One of these is a Zarges box to store the remote control, in the second box the tools and the emergency control unit are included.
 - One each on the right and on the left side a coupling plate is provided to supply the modules hydraulically and electrically. Here, corresponding connections are provided in order to connect several PPU's to electrical supply and control lines or to supply a parallel combination without PPU hydraulically / electrically.

[TECHNICAL SPECIFICATION SPMT PPU

- At the rear:
 - The radiator is protected by a stable cooling grill
 - The main switch board, pressure gauge and coupling point for the remote control is installed.
 - Attachments are placed in order to be able to attach further mounting components to the PPU, such as additional heating aggregate, oil cooler, operating platform or operating seat.
- Upper side of the PPU's
 - Is clad with walk-on aluminum ruffle sheets and closed with latch locks.
 - In the corners are provided corresponding anchor points which allow to load the PPU's alone or together with another platform trailer (4- or 6- axles).
- Lower side
 - Is equipped with 4 plastic rollers, allowing a shifting on firm ground.

3. Powertrain

- User friendly and easy to maintain access by opening the lateral and / or upper maintenance flaps on top
- Flexible coupling, flange-mounted to the fly-wheel between hydraulic pumps and diesel engine. This protects the hydraulic pumps from damaging vibrations.
- Complete drive train installed on vibration dampers
- Hydraulic pumps flanged one behind the other, providing maintenance-free access to the individual hydraulic pumps.
- Spark arrestor integrated in the exhaust system of the internal combustion engine.
- The exhaust pipe is guided laterally outside towards the upper side and can be dismantled for transport in order to maintain the transport width.

4. Hydraulic System

- Hydraulic tank of stainless steel or coated with anti-corrosive coating, with integrated return filters and shut-off valves for the suction connections of the various hydraulic circuits.
- Breathing- and venting of the hydraulic tank by desiccant cartridge
- Level indicator for minimum and maximum range led to the outside
- Hydraulic oil tank equipped with electric temperature and level sensor

[TECHNICAL SPECIFICATION SPMT PPU

- 4 pressure gauges for support pressure, with proportional valve for lifting/lowering situated below. Installed at the front right side of the PPU.
- Pressure gauge at rear at the PPU for driving, steering and braking.
- Hydraulically driven and speed-controlled fan of the coolers.

5. Fuel System

- Fuel tank of stainless steel or coated with anti-corrosive coating
- Equipped with electric level sensor
- A fuel filter with water separator is installed in the fuel line leading to the diesel engine, which is protecting the injection system from contamination and water. The water separator is heated as standard in the PPU Z390, for the PPU Z350 heating is optionally available.

6. Electrical System

- Electrical system in 24 V DC design
- All electrical / electronical switchgear and control units are installed vibration-proof in the switch boxes. They are made of stainless steel 1.4301 and with degree of protection IP 66 and IP69k according to IEC 60529.
- Pressure compensation of the switch boxes by desiccant cartridge
- Easily accessible switch boxes, connection of the cable harnesses by plugs for easy repair or quick exchange.
- Protected display for additional functions for error diagnosis and parameterization in the PPU Z180 and Z390
- Dashboard illumination in LED technology
- Coupling bolt in robust and durable MIL technology

7. Coating and Corossion protection

- Coating according to internal paint regulations
- PPU-frame painted in- and outside in RAL 7016 (grey), other colour according to customers desire available against additional price according to internal colour chart.

[TECHNICAL SPECIFICATION SPMT PPU

8. Accessories

8.1 Standard Accessories

- Operating and maintenance instructions in the language of the operator, spare parts list in 2 languages (german/english), provided as CD ROM
- Operating instruction additionally once as paper documents
- Tool kit for SPMT platform trailer and PPU
- Emergency operating unit SPMT

8.2 Optional Accessories

- Integrated combustion air shut-off valve (Chalwyn Valve) in the suction line which blocks combustion air supply to the diesel engine at uncontrollable overspeed.
- PPU with low-temperature equipment, for areas with temperatures below -20°C. Equipment according to data sheet.
- Additional couplings for connecting external auxiliary devices such as oil cooler or heating units.

Cable Remote Control

Remote Control System with Cable Connection

50000477_S02

Technical Data and Description

Dimensions L x W x H	approx. 455 x 310 x 460 mm (including breast plate)
Weight	approx. 7,0 kg
Connection cable (pluggable)	17-poles
Ambient temperature in operation	approx. -20 up to +70 °C (arctic version - 40 up to + 70 ° C)
Protection category	IP 67 for the housing, IP 54 for joysticks acc. to IEC 60529
Available Cable length	5 m / 7,5 m / 10 m / 20 m

The **Remote Control System with Cable Connection** represents the basic system for the operation of the self propelled Module-Transporters. It consists of a shock-resistant synthetic housing with breastplate, carrier straps and detachable standing brackets, as well as the control panel with membrane keyboard, displays, selector switches and joysticks. The system is either pluggable to the PPU, to the driver's cabin or to one of the platform trailers. The remote control system is equipped with an all-round protection bracket, thus preventing an undesired activation of the joysticks when falling to the ground. The breastplate with carrier straps allows a comfortable and safe operation with the remote control system.

The remote control system is executed weather-proof and vibration-resistant for rough operation conditions and fitted with UV-resistant components. It is suitable for a storage temperature of - 40 up to +85 °C (- 40 up to +185 °F), is in conformity with the EC-Machine Directives 98/37/EG and EMV-tested.



Following functions are available amongst others:

- System On/Off and Diesel engine shut off
- Control of steering, drive system, lift system (single support groups) and brake system
- Selection of steering programs, driving direction, deceleration, diesel engine's rpm and slow drive mode
- Input of the values for variable distance steering
- Monitoring of supporting pressure, steering angle and malfunctions
- Control lamps for major conditions
- Emergency stop of complete system and diesel engine

Radio / Cable Remote Control

50000391-2

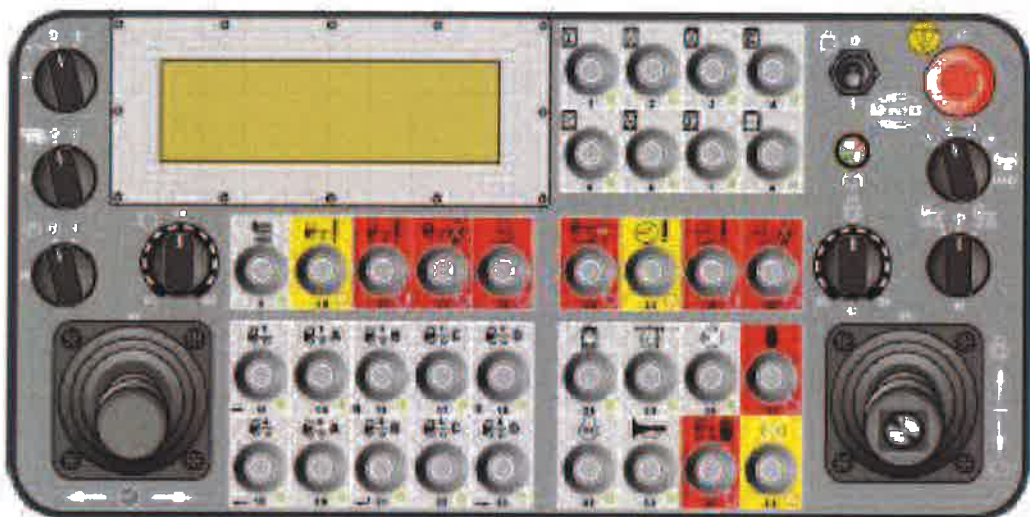
Radio Remote Control / Cable bound

Technical Data and Description

Dimensions L x W x H	approx. 470 x 250 x 520 mm (including breast plate)
Weight	approx. 7,3 kg (including rechargeable battery)
Range	up to 1.000 m (without obstacles), Cable length up to 10m
Transmission Performance	approx. < 10 mW
Service Time	up to 8 h (depending on battery condition)
Ambient Temperature	approx. - 20 / + 70 °C
Protection Category	IP 65 acc. to IEC 60529

The **Radio Remote Control** is optional equipment and consists of a radio transmitter and a radio receiver. The radio transmitter is arranged in a shock-resistant plastic housing with detachable standing brackets and contents displays, selector switches and joysticks. The radio receiver unit is pluggable either to the power pack unit, to the driver's cabin or to one of the platform trailers. The radio remote control is equipped with a protection bracket, thus preventing an undesired activation of the joysticks when falling to the ground. Hooked carrier straps allow comfortable and safe operating with the remote control.

The unit is weatherproof (protection category IP 65 acc. To IEC 60529) and designed for rough operation conditions. It is in conformity with the EC-Directives 98/37/EC, 1999/5/EC, 73/23/EEC and 89/336/EEC.



Following functions are available amongst others:

- System On/Off / Diesel engine shut off
- Control of steering / drive system / lift system / brake system
- Selection of steering programs / deceleration / slow drive
- Input of the values for variable distance steering
- Indication of supporting pressure / steering angle
- Supervision of major conditions
- Emergency stop of complete system / diesel engine

50000393-2

General description
Electric connection set SPMT, IC SPE

The electric connection set consists of three separate set of cables, the power supply cable, the data line cable of the lighting cable.



The connection sets have the following plug in connections:

- Power supply with 2- terminal plug in connection.
- Data line with 17- terminal plug in connection.
- Lighting with 16- terminal plug in connection.

SPMT IC SPE	K 25 SPE		Power supply			Data line (Global / Local Data)			Lighting			Adapter power supply	Adapter data line	Adapter Lighting
			8m	13m	23m	8m	13m	23m	8m	13m	23m			
64212544	64212789	Electric connection set vehicle distance "A" approx. 5m	1			1			1					
49500203	64212790	Electric connection set vehicle distance "A" approx. 10m		1		1			1					
49500503	64212791	Electric connection set vehicle distance "A" approx. 20m			1			1			1			
64212548	64212792	Electric connection set vehicle distance "A" approx. 30m		1	1		1	1		1	1	1	1	1
49500205	64212793	Electric connection set vehicle distance "A" approx. 40m				2			2		2	1	1	1
49500204	64212794	Electric connection set vehicle distance "A" approx. 50m		1	2		1	2		1	2	2	2	2
64212550	64212795	Electric connection set vehicle distance "A" approx. 60m				3			3		3	2	2	2
64212551	64212796	Electric connection set vehicle distance "A" approx. 80m				4			4		4	3	3	3
64212552	64212797	Electric connection set vehicle distance "A" approx. 100m		1	4		1	4		1	4	4	4	4

Coupling Element SPMT / Module - Transporter

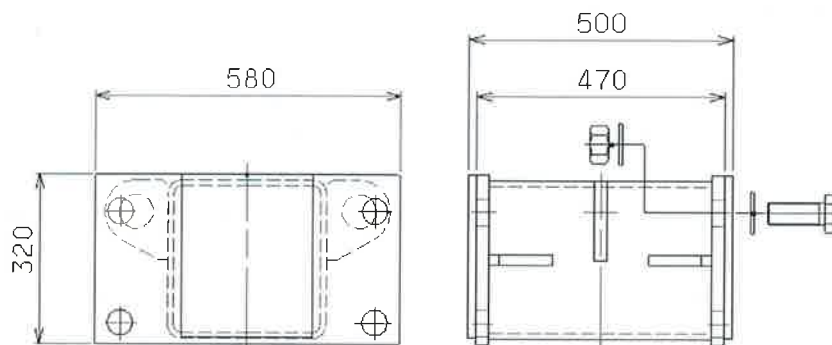
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Technical Data

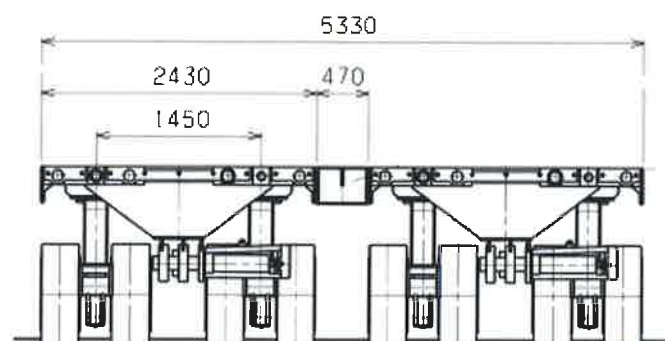
Dimensions L x W x H	approx. 500 x 580 x 320 mm
Coupling Length	approx. 470 mm
Weight	approx. 160 kg (with screws)
Connecting screws	8 nos. M 42 x 120 DIN 931 - 8.8
Admissible bending moment	approx. 110 kNm

The **Coupling Element** represents the connecting part between two platform trailers. With it platform trailers can be arranged parallel and coupled mechanically, thereby affording expanded loading areas with the appropriate payload.

At the lateral outer beams of the platform trailers, respectively four (4) bores (\varnothing 46 mm), as well one (1) flat recess are arranged in an equivalent distance to each axle line, to allow connection of the coupling element. For ease of assembly the recess will accommodate a compatible projecting plate of the coupling element. Both sides of the coupling element will be connected to the platform trailers by means of four screws, nuts and shims.



Coupling elements should be attached to all coupling positions of the platform trailers, due to the fact that the coupling elements can only transfer a limited bending moment (please refer to technical data). The scope of supply includes 8 connection screws, nuts and shims each. Two crane eyelets allow easy handling of the coupling elements.



Standard Painting

50002100_S02

Corrosion protection and coating

5. Version

Structures and components	Scheuerle / KAMAG Standard corrosion protection / color
Vehicles: SPMT, IC / FC / EC / WC - series, Superflex, Eurocompact, HighwayTrailer, K24, K25-series.....	Top coat of the vehicle upper side in RAL 3020 signal red, Covering color of the vehicle lower side in RAL 7016 anthracite
PPU frames and assembly parts: Ex. PPU Z10, Z25, Z22, Z150, Z180, Z230, Z240, Z340, Z350, Z390.....	Top coat in RAL 7016 anthracite, ALU coverings / doors powder-coated in RAL 9006 white aluminium
Spacer	Top coat of the Spacer upper side in RAL 3020 signal red, covering color of the Spacer lower side in RAL 7016 anthracite
Goosenecks	RAL 7016 anthracite, control- and storage box left / right RAL 9006 white aluminium
Drawbars, drawbar coupling elements, spacer blocks, tie rods, control stations, crossheads, footstool, adapter.....	Top coat in RAL – color 7016 grey
Combustion engine and electric motor	Top coat color engine manufacturer
Wheel hubs	Top coat in RAL 9006 white aluminium
Rims driven-, braked – and pendulum axles	Top coat in RAL 9006 white aluminium
Hydraulic piping and couplings, several brackets for hydraulic components, pipes, hoses, lamps etc. as well as mounting accessories like bolts, screws, nuts, washers etc.	Protection by electro galvanizing and/or chromating resp. recoating

Prior to painting:

The surfaces of welded steel constructions are shot-blasted by means of steel-gravel before lacquering according to swedish standards Norm SIS 05 5900-SA 2½ resp. DIN 55928-4, class 2

Standard painting construction:

- Prime coating with 2-component-zinc/epoxy- dust-primer, dry layer thickness approx. 50 – 70 µm
- Second coating with 2-component primer, dry layer thickness approx. 50 – 70 µm
- Top coating with 2-componenten-top lacquer dry layer thickness approx. 40 – 60 µm
- The total dry-film thickness will be at least. 150 – 190 µm

Layering of lacquer of vehicle specific components can vary from standard paint system!

Standard Painting

50002100_S02

Corrosion protection and coating

5. Version

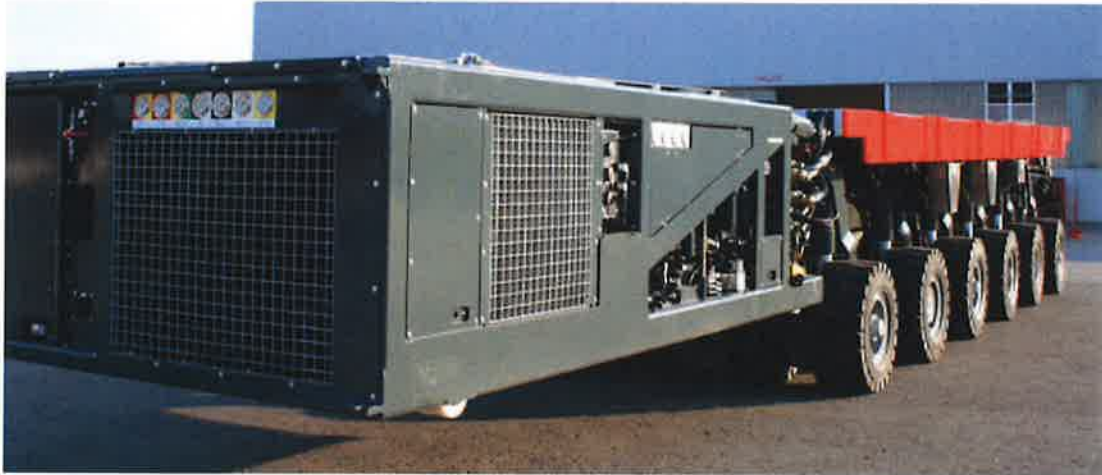


Image: SPMT combination:

Topcoat paint of vehicle upper side RAL 3020, Topcoat of the vehicle lower side RAL 7016, Power Pack RAL 7016



Image: SPMT vehicle:

Topcoat paint of the vehicle upper side RAL 3020, Topcoat paint of the vehicle lower side RAL 7016

